

DXG Air Cooled Series

DX Nanosecond Lasers

DPSS, TEM₀₀, Q-Switched Lasers

The DXG-AC Series Lasers are Nd:YAG nanosecond Laser Series, offering a compact, industrial-grade solution with high pulse energy and fast repetition rates. The combination of short pulse duration and high pulse energy in the 5 to 15kHz domain make the DXG Series ideal for demanding applications requiring high material removal rates with precision beam quality.

Available as fully air-cooled or optional base plate cooled using a passive radiator or active chiller water cooling, the DXG-AC lasers provide complete flexibility for OEM integration. A full suite of pulse frequency and pulse energy controls also ensures that the laser output is tailored precisely to a variety of applications



APPLICATIONS

- Marking & Scribing
- Silicon, PERC and Solar Cell
- PCB & Polymer Cutting & Drilling
- Selective Annealing and Doping
- Copper & Gold Sintering
- Gold & ITO Scribing
- Resistor Trimming
- LIDAR & Laser Ranging

FEATURES

- Up to ~1mJ Pulse Energy at 10 kHz
- True TEM₀₀ Output
- Short Pulse Widths
- Air-cooled with Radiator Cooled Option
- Robust & Compact Form Factor
- Dynamic **Pulse Energy Control - PEC**
- **Position Synchronized Output - PSO**
- Power Monitoring and Self-Calibration

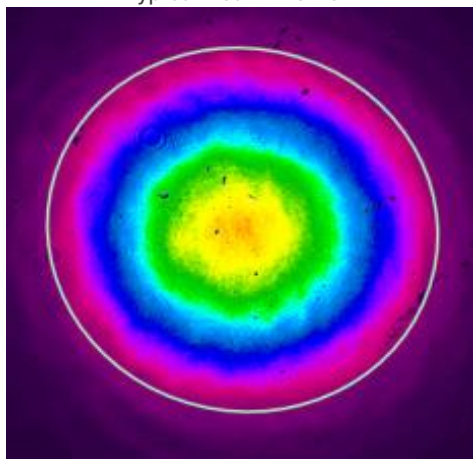
| Specifications – DXG-AC Series | | | |
|---|--|--------------------------------|------------|
| | DXG-532-2 | DXG-532-5 | DXG-532-10 |
| Wavelength | 532nm | | |
| Average Power @10kHz | 2W | 5W | 10W |
| Pulse Energy @10kHz | ~200µJ | ~500µJ | ~1mJ |
| Pulse Width @10kHz | ~15ns | | |
| Pulse repetition rate [#] | Single shot to 50kHz | | |
| Pulse-to-pulse stability | <3% rms | | |
| Long-term power stability ¹ | <2% rms | | |
| Beam spatial mode & M ² | TEM ₀₀ - M ² <1.2 | | |
| Beam divergence (nominal) | < 3 mrad | | |
| Beam diameter at exit (nominal) | ~ 0.5mm | | |
| Beam roundness | > 90% | | |
| Beam pointing stability | <25 urad | | |
| Polarization ratio | Vertical; >100:1 | | |
| Operational Specifications and Characteristics | | | |
| Interface | RS232, Ethernet, Software GUI, External TTL Triggering | | |
| Warm-up time | < 5 minutes from standby, <10 minutes from cold start | | |
| Electrical requirement | 100-240 V AC - 15 V DC, 13.4 A [PSU Included] | | |
| Line frequency | 50-60 Hz | | |
| Power consumption | ~50W | ~130W | |
| Dimensions | 9 x 5 x 3.38 in | 11x5x5 in - [279.4x127x127 mm] | |
| Weight | ~15.5 lbs [~7 kg] | | |
| Environmental Requirements | | | |
| Ambient temperature ² | Ambient 15°C to 30°C (59°F to 86°F) Operating Range | | |
| | Relative humidity 0% to 80% max, non-condensing | | |
| Storage conditions | -10°C to 40°C; sea level to 12000 m | | |
| | 0% to 80% relative Humidity, non-condensing | | |
| Cooling system | Air-Cooled / Base Plate Cooled ³ | | |

ALL beam parameters and stability are at specification 15kHz repetition rate measured at ambient temperature ± 2°C.

[1] Measured over 8 hours ± 2°C. [2] For operation of the laser outside of the specified temperature range, contact PI [3] For water-cooled heatsink option, contact PI.

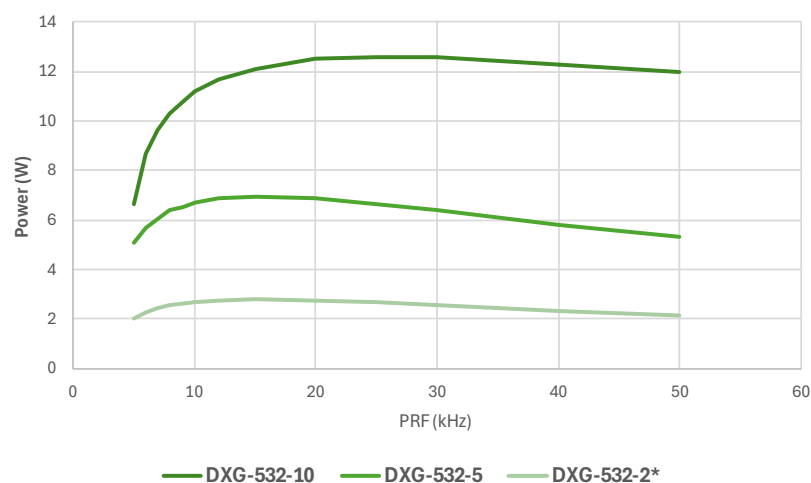
*Illustration includes some simulated data for conceptual visualization. [#] When operating within the range of single shot to 5 kHz, the pulse undergoes a pruning effect.

Typical Beam Profile



DXG-532-5

Power Vs. PRF



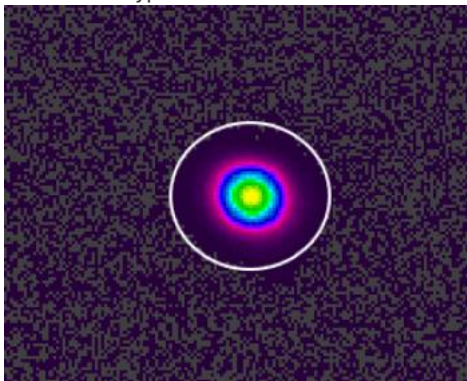
| Specifications – DXG-AC Series | | | |
|---|--|--------------------------------|-----------|
| | DXG-355-1 | DXG-355-5 | DXG-355-7 |
| Wavelength | 355nm | | |
| Average Power @10kHz | 1W | 5W | 7W |
| Pulse Energy @10kHz | ~100μJ | ~500μJ | ~700μJ |
| Pulse Width @10kHz | ~15ns | | |
| Pulse repetition rate [#] | Single shot to 50kHz | | |
| Pulse-to-pulse stability | <3% rms | | |
| Long-term power stability ¹ | <2% rms | | |
| Beam spatial mode & M ² | TEM ₀₀ - M ² <1.2 | | |
| Beam divergence (nominal) | < 3 mrad | | |
| Beam diameter at exit (nominal) | ~ 0.5mm | | |
| Beam roundness | > 90% | | |
| Beam pointing stability | <25 urad | | |
| Polarization ratio | Horizontal; >100:1 | | |
| Operational Specifications and Characteristics | | | |
| Interface | RS232, Ethernet, Software GUI, External TTL Triggering | | |
| Warm-up time | < 5 minutes from standby, <10 minutes from cold start | | |
| Electrical requirement | 100-240 V AC - 15 V DC, 13.4 A [PSU Included] | | |
| Line frequency | 50-60 Hz | | |
| Power consumption | ~50W | ~130W | |
| Dimensions | 9 x 5 x 3.38 in | 11x5x5 in - [279.4x127x127 mm] | |
| Weight | ~15.5 lbs [~7 kg] | | |
| Environmental Requirements | | | |
| Ambient temperature ² | Ambient 15°C to 30°C (59°F to 86°F) Operating Range | | |
| | Relative humidity 0% to 80% max, non-condensing | | |
| Storage conditions | -10°C to 40°C; sea level to 12000 m | | |
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| Cooling system | Air-Cooled / Base Plate Cooled ³ | | |

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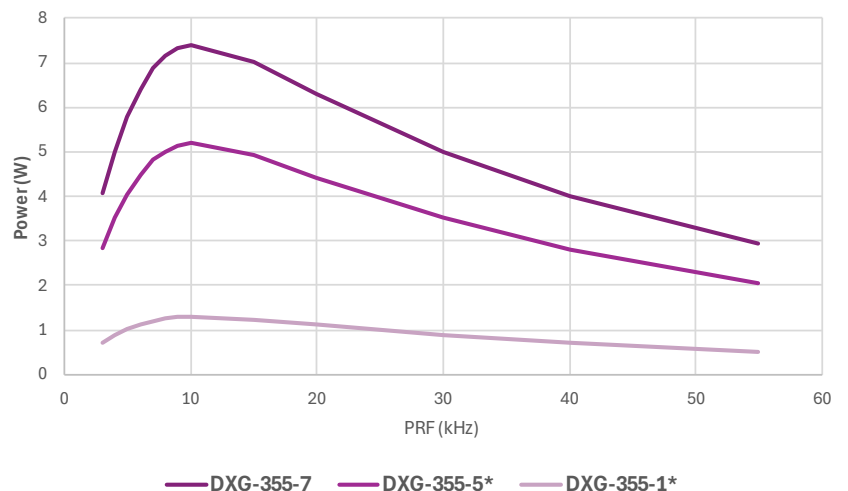
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Typical Beam Profile



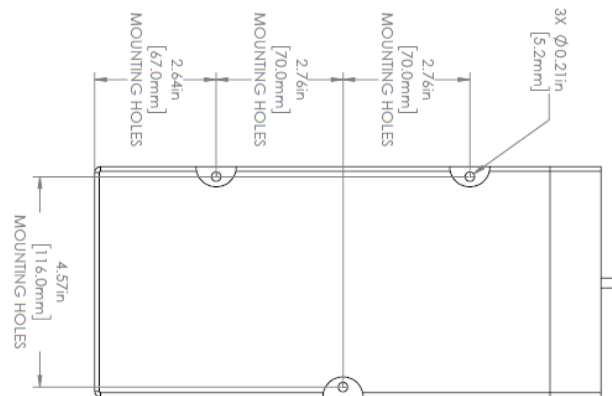
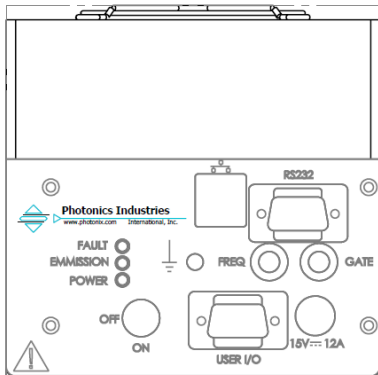
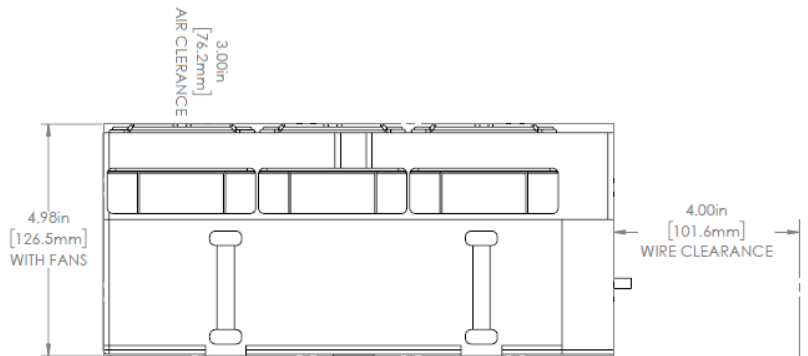
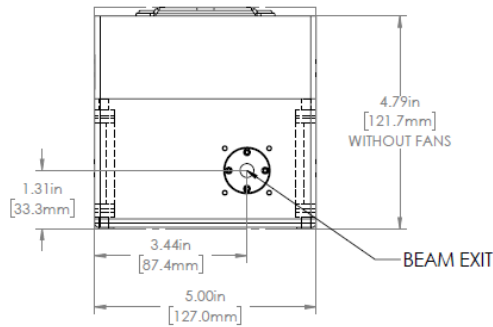
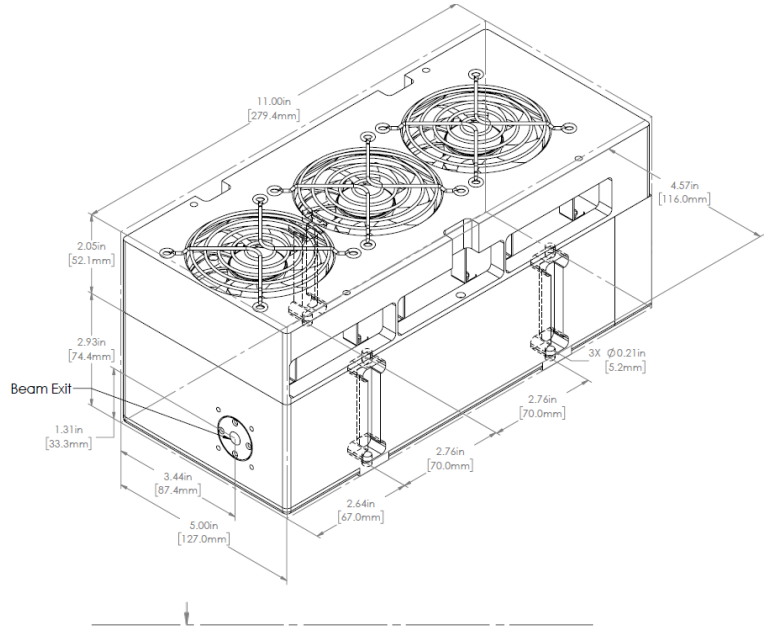
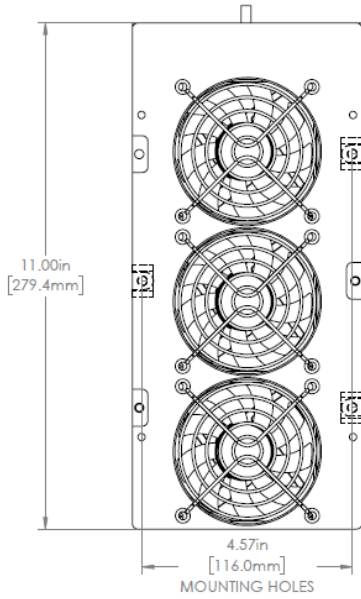
0.5mJ @ 10kHz, 7W DXG-355-7

Power Vs. PRF



Dimensional Drawings

**DXG-532-5 DXG-532-10
DXG-355-5, DXG-355-7**



Our ongoing policy is to improve the design and specification of our products. The information provided is non-binding.

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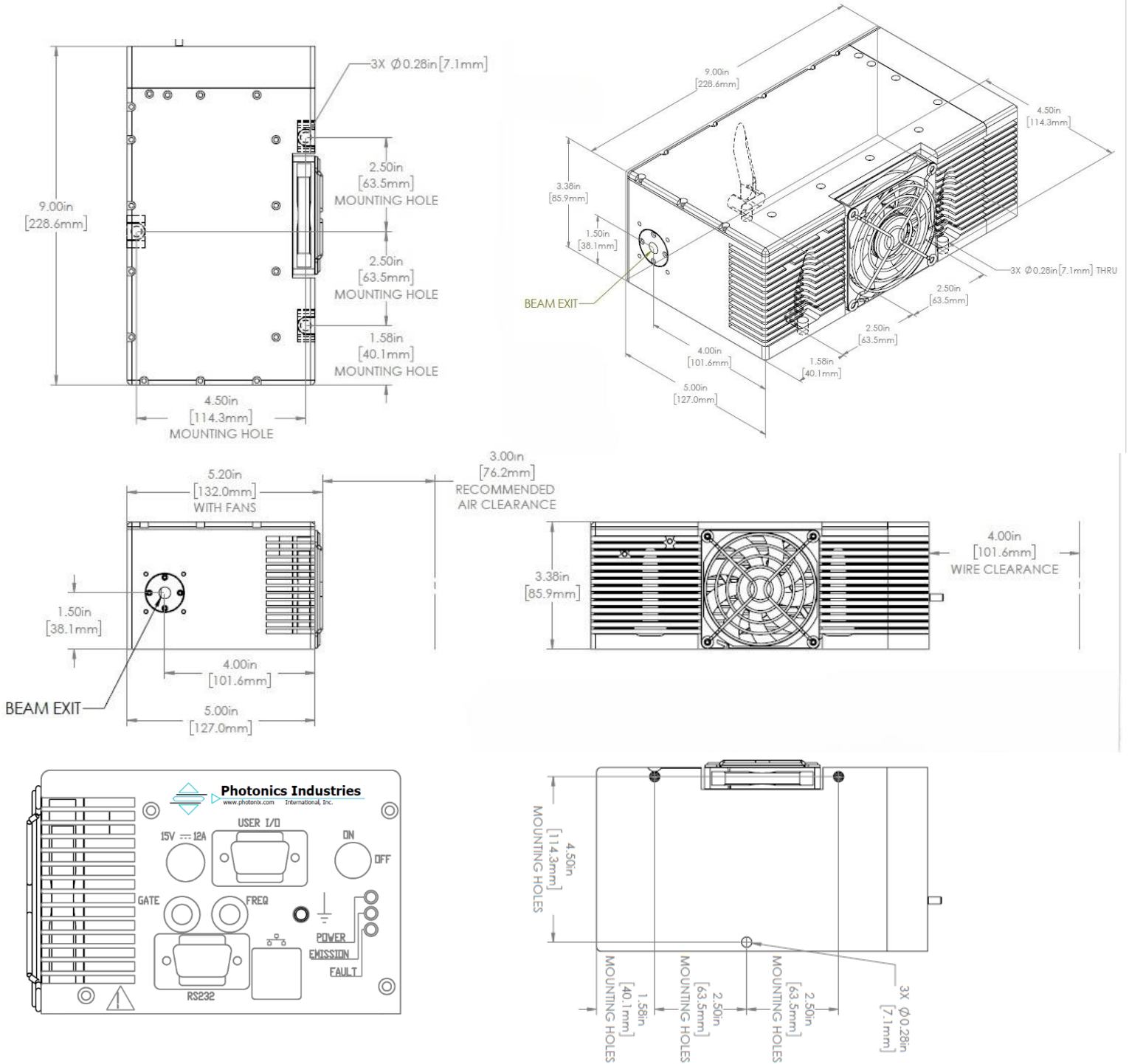
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Dimensional Drawings

DXG-532-2, DXG-355-1



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